

D Ô E N	LABEL	D Ô E N	VENDOR	SAIVANA		
	STYLE #	859-915	DESCRIPTION	JOU		
	DESIGNER	KK	SIZE RUN	2, 4, 6, 8, 10	SEASON	SU19
	TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
	CREATION DATE	12.19.18	REG UNITS		CONTENT	100% COTTON (114 BASE)
	STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER

SKETCH

[illegible]

SHIPPING INSTRUCTIONS

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D O E N

SKETCH



LABEL	D O E N	VENDOR	SAIVANA		
STYLE #	859-915	DESCRIPTION	JOU		
DESIGNER	KK	SIZE RUN	2, 4, 6, 8, 10	SEASON	SU19
TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
CREATION DATE	12.19.18	REG UNITS	0	CONTENT	100% COTTON (114 BASE)
STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER

BILL OF MATERIALS (BOM)

BOM

D O E N SUPPLIER AGREES THAT IT SHALL NOT DISCLOSE TO ANY OTHER PERSON, FIRM, OR CORPORATION, ANY CONFIDENTIAL INFORMATION IT RECEIVES FROM D O E N; INCLUDED IN THIS TECH PACKAGE

FABRIC	VENDOR / ITEM #	LOCATION	SIZE	QTY	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4	COLORWAY 5
859 BLUE SUMMER DAISY / 100% COTTON (114 BASE)		SELF			BLUE SUMMER DAISY PRINT				
114 BASE CLOTH		LINING			DTM GROUND				
TRIM	VENDOR / ITEM #	LOCATION	SIZE	QTY	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4	COLORWAY 5
IM SELF COVERED	PER PREVIOUS PROD	(2) AT CB NECK + (1) EXTRA SEWN AT INTERIOR CARE LABEL	16L	3	SELF COVERED				
SELF LOOPS		(2) AT CB NECK	1/8"	2	SELF				
LABEL	VENDOR / ITEM #	LOCATION	SIZE	QTY	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4	COLORWAY 5
DOEN MAIN LABEL	#DOENWOVEN-SM	BACK NECK 1/8" FOLD BACK & EDGESTITCH AT SIDES		1					
SIZE LABEL	#DOENSZ-XS,S,M,L	WRR'S LEFT INT. SS 1/4" ABOVE CARE LABEL		1					
CARE LABEL	#DOENCARE-	WRR'S LEFT INT. SS, 5" ABOVE HEM		1					
COO LABEL	#DOENCOO-INDIA	BACK INT NECK 1" FROM SHLDR SEAM		1					
THREAD	VENDOR / ITEM #	LOCATION	SIZE	QTY	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4	COLORWAY 5
SEWING THREAD		INT CONSTRUCTION	TEX30		DTM GROUND				
SEWING THREAD		TOPSTITCH	TEX30		DTM GROUND				
PACKAGING	VENDOR / ITEM #	LOCATION	SIZE	QTY	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4	COLORWAY 5
HANG TAG	#DOENSTOFHT - INS	ATTACH TO MAIN LABEL		1					
POLY BAG				1					

PICS

MAIN LABEL
1/16" single needle DTM Topstitch sides to secure





CARE LABEL INSTRUCTIONS

D Ò È N	LABEL	D Ò È N	VENDOR	SAIVANA		
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	TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
	CREATION DATE	12.19.18	REG UNITS	0	CONTENT	100% COTTON (114 BASE)
	STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER

1ST PROTO CMTS - S
COMMENTS: 1ST PROTO COMMENTS
RECEIVED DATE:
COMMENTS DATE: 01.29.19
ALL STYLES MUST BE LIGHT PRESSED WITH STEAM BEFORE PACKING & SHIPPING AND TRIMMED OF ALL LOOSE THREADS
STATUS: PROCEED TO SMS WITH ALL NOTED CORRECTIONS
STATUS

FIT:
1) INCREASE BODY LENGTHS, AH DROP, SLV OPENING
2) KEEP ALL OTHER NOTED POMS
3) SEE NEW LINING LENGTHS FOR LINING

CONSTRUCTION:
1) ATTACH BUTTON @ CB OVER RUFFLE (SEE PHOTO)
2) ADD DTM GROUND 114 BASE CLOTH LINING TO FRONT/BACK YOKE & BODY

TRIM:

D Õ E N	LABEL	D Õ E N	VENDOR	SAIVANA		
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	DESIGNER	KK	SIZE RUN	2, 4, 6, 8, 10	SEASON	SU19
	TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
	CREATION DATE	12.19.18	REG UNITS	0	CONTENT	100% COTTON (114 BASE)
	STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER

1ST PROTO CMTS - S

FITTING PICTURES:



D Ò E N

LABEL	D Ò E N	VENDOR	SAIVANA			
STYLE #	859-915	DESCRIPTION	JOU			
DESIGNER	KK	SIZE RUN	2, 4, 6, 8, 10	SEASON	SU19	
TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY	
CREATION DATE	12.19.18	REG UNITS	0	CONTENT	100% COTTON (114 BASE)	
STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER	

1ST PROTO CMTS - S
FITTING PICTURES:



ATTACH BUTTON @
CB OVER RUFFLE

D Ò È N	LABEL	D Ò È N				VENDOR	SAIVANA		
	STYLE #	859-915				DESCRIPTION	JOU		
	DESIGNER	KK				SIZE RUN	2, 4, 6, 8, 10	SEASON	SU19
	TECHNICAL DESIGNER	Ashley Afghani				X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
	CREATION DATE	12.19.18				REG UNITS	0	CONTENT	100% COTTON (114 BASE)
	STATUS	TOP APPROVED				CORE SIZE	4	WASH	SOFTNER
SMS CMTS - S									
POM	DESCRIPTION	TOL -	TOL +	GRADE	SPEC	SAMPLE MEASURE	DELTA	REVISED	COMMENTS
BODY LENGTH	HPS TO CF HEM	1/4	1/4	2	23	23	0	23	
	HPS TO CB HEM	1/4	1/4	2	23 1/2	23 1/2	0	23 1/2	
	HPS TO SS LEVEL	1/4	1/4	2	21	21	0	21	
NECK WIDTH	EDGE TO EDGE - NOT INCL RUFFLE	1/4	1/4	1/4	6	5 3/4	- 1/4	6	
FRONT NECK DROP	HPS TO EDGE - NOT INCL RUFFLE	1/8	1/8	1/4	3	3	0	3	
BACK NECK DROP	HPS TO EDGE - NOT INCL RUFFLE	1/8	1/8	0	1 1/4	1 3/8	1/8	1 1/4	
NK BINDING	AT CB	0	0	0	1/4	1/4	0	1/4	
MINIMUM NECK OPENING	NECK & SLIT OPENING	1/4	1/4	1	24 1/2	24 3/4	1/4	24 1/2	
NECK RUFFLE HEIGHT		1/8	1/8	0	3/4	3/4	0	3/4	
NECK RUFFLE HEIGHT	AT OPENING	1/8	1/8	0	1/4	1/4	0	1/4	
CF/CB YOKE HEIGHT	FM CF - NOT INCL RUFFLE				2 3/4	2 3/4	0	2 3/4	
YOKE RUFFLE HEIGHT		1/8	1/8	0	1 1/8	1 1/8	0	1 1/8	
SHOULDER SLOPE	NK EDGE TO AH	0	0	0	1/2	3/8	- 1/8	1/2	BTS
SHOULDER SEAM FORWARD		0	0	0	1/4	1/4	0	1/4	
ACROSS SHOULDER	SEAM TO SEAM	1/4	1/4	1/2	9 1/2	8 3/4	- 3/4	9 1/2	BTS
ACROSS FRONT	3" BELOW HPS	1/4	1/4	1/2	8 1/2	8	- 1/2	8 1/2	BTS
ACROSS BACK	3" BELOW HPS	1/4	1/4	1/2	6 5/8	6 5/8	0	6 5/8	
CHEST CIRC - RELAXED	1" FROM AH	1/2	1/2	2	32	32	0	29	REDUCE
SWEEP CIRCUMFERENCE	AT SEAM	1/2	1/2	2	40 1/2	40 1/2	0	40 1/2	
SWEEP CIRCUMFERENCE	AT EDGE	1/2	1/2	2	84	86	2	86	KEEP
SLEEVE LENGTH - SHORT	FROM SHOULDER SEAM	3/8	3/8	1 1/2	4 1/2	4 1/2	0	5 1/2	INCREASE
SLEEVE INSEAM LENGTH	INCL BINDING					3/4		1 1/2	INCREASE
AH DROP	FROM HPS TO UNDEARM	1/8	1/8	1/2	6 1/2	6	- 1/2	6	KEEP
SLEEVE CAP HEIGHT		1/8	1/8	3/8	3 1/4	3 3/8	1/8	4 3/8	INCREASE
SLEEVE CAP WIDTH	2" BELOW SHOULDER SM	1/4	1/4	3/4	10 1/4	10 1/4	0	11 3/4	INCREASE
SLEEVE OPENING	AT MID BAND	1/4	1/4	1/2	8 1/2	8	- 1/2	9 1/2	INCREASE
CB NK SLIT LENGTH	INCL. NECK BINDING	0	0	0	5 1/4	5 1/4	0	5 1/4	
SKIRT TIER HEIGHT					4	4	0	4	
SKIRT TIER RUFFLE HEIGHT					3/4	3/4	0	3/4	
LINING LENGTH	HPS TO CF HEM	1/4	1/4	2	22	21 3/4	- 1/4	22	
	HPS TO CB HEM	1/4	1/4	2	22 1/2	22	- 1/2	22 1/2	BTS
	HPS TO SS LEVEL	1/4	1/4	2	20	20	0	20	

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	TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
	CREATION DATE	12.19.18	REG UNITS	0	CONTENT	100% COTTON (114 BASE)
	STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER

SMS CMTS - S

COMMENTS: SMS COMMENTS

RECEIVED DATE:

COMMENTS DATE: 02.19.19

ALL STYLES MUST BE LIGHT PRESSED WITH STEAM BEFORE PACKING & SHIPPING AND TRIMMED OF ALL LOOSE THREADS

STATUS: PROCEED TO PHOTO SAMPLE WITH ALL NOTED CORRECTIONS

STATUS

FIT:

1) REDUCE CHEST CIRC - RELAXED, AH DROP

2) INCREASE SLV LENGTH SHORT, SLV CAP HEIGHT, SLV OPENING

3) GO BTS ON ALL OTHER NOTED POMS

CONSTRUCTION:

1) NEED TO BETTER BALANCE BODY. BACK IS SWINGING FORWARD (SEE PHOTO)

2) SEE SLEEVE CORRECTION BELOW

TRIM:

MaryssaDesign.com Portfolio

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SMS CMTS - S

FITTING PICTURES:



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SMS CMTS - S

FITTING PICTURES:



NEED TO BETTER
BALANCE BODY. BACK IS
SWINGING FORWARD

ADD 1" TO SLEEVE LENGTH &
SLV CAP HEIGHT

REDUCE 3/4" FLAT
FROM CHEST ON EACH SIDE

BLEND TO 0"
AT SWEEP

SLEEVE CORRECTION

INCREASE SLV
OPENING 1 1/2"

INCREASE INSEAM 3/4"



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	TECHNICAL DESIGNER	Ashley Afghani				X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
	CREATION DATE	12.19.18				REG UNITS	0	CONTENT	100% COTTON (114
	STATUS	TOP APPROVED				CORE SIZE	4	WASH	SOFTNER
PP CMTS - S									
POM	DESCRIPTION	TOL -	TOL +	GRADE	SPEC	SAMPLE MEASURE	DELTA	REVISED	COMMENTS
BODY LENGTH	HPS TO CF HEM	1/4	1/4	2	23	23	0	23	
	HPS TO CB HEM	1/4	1/4	2	23 1/2	23 1/2	0	23 1/2	
	HPS TO SS LEVEL	1/4	1/4	2	21	21	0	21	
NECK WIDTH	EDGE TO EDGE - NOT INCL RUFFLE	1/4	1/4	1/4	6	6	0	6	
FRONT NECK DROP	HPS TO EDGE - NOT INCL RUFFLE	1/8	1/8	1/4	3	3	0	3	
BACK NECK DROP	HPS TO EDGE - NOT INCL RUFFLE	1/8	1/8	0	1 1/4	1 5/8	3/8	1 5/8	KEEP
NK BINDING	AT CB	0	0	0	1/4	1/4	0	1/4	
MINIMUM NECK OPENING	NECK & SLIT OPENING	1/4	1/4	1	24 1/2	25	1/2	25	KEEP
NECK RUFFLE HEIGHT		1/8	1/8	0	3/4	3/4	0	3/4	
NECK RUFFLE HEIGHT	AT OPENING	1/8	1/8	0	1/4	1/4	-0	1/4	
CF/CB YOKE HEIGHT	FM CF - NOT INCL RUFFLE				2 3/4	2 3/4	0	2 3/4	
YOKE RUFFLE HEIGHT		1/8	1/8	0	1 1/8	1 1/8	0	1 1/8	
SHOULDER SLOPE	NK EDGE TO AH	0	0	0	1/2	1/2	0	1/2	
SHOULDER SEAM FORWARD		0	0	0	1/4	1/4	0	1/4	
ACROSS SHOULDER	SEAM TO SEAM	1/4	1/4	1/2	9 1/2	9 1/4	- 1/4	9 1/2	
ACROSS FRONT	3" BELOW HPS	1/4	1/4	1/2	8 1/2	8 1/2	0	8 1/2	
ACROSS BACK	3" BELOW HPS	1/4	1/4	1/2	6 5/8	6 7/8	1/4	6 5/8	
CHEST CIRC - RELAXED	1" FROM AH	1/2	1/2	2	29	29 1/2	1/2	29	
SWEEP CIRCUMFERENCE	AT SEAM	1/2	1/2	2	40 1/2	40 1/2	0	40 1/2	
SWEEP CIRCUMFERENCE	AT EDGE	1/2	1/2	2	86	86	0	86	
SLEEVE LENGTH - SHORT	FROM SHOULDER SEAM	3/8	3/8	1 1/2	5 1/2	5 1/2	0	6 1/2	INCREASE
SLEEVE INSEAM LENGTH	INCL BINDING				1 1/2	1 3/4	1/4	2 1/4	INCREASE
AH DROP	FROM HPS TO UNDEARM	1/8	1/8	1/2	6	6 1/4	1/4	6 1/4	KEEP
SLEEVE CAP HEIGHT		1/8	1/8	3/8	4 3/8	4 1/4	- 1/8	5 1/4	INCREASE
SLEEVE CAP WIDTH	2" BELOW SHOULDER SM	1/4	1/4	3/4	11 3/4	11 3/4	0	11 3/4	
SLEEVE OPENING	AT MID BAND	1/4	1/4	1/2	9 1/2	9 1/2	0	10	INCREASE
CB NK SLIT LENGTH	INCL. NECK BINDING	0	0	0	5 1/4	5 1/4	0	5 1/4	
SKIRT TIER HEIGHT		0	0	0	4	4 1/8	1/8	4 1/8	KEEP
SKIRT TIER RUFFLE HEIGHT		0	0	0	3/4	7/8	1/8	7/8	KEEP
LINING LENGTH	HPS TO CF HEM	1/4	1/4	2	22	22	0	22	
	HPS TO CB HEM	1/4	1/4	2	22 1/2	22 1/2	0	22 1/2	
	HPS TO SS LEVEL	1/4	1/4	2	20	20	0	20	
LINING SWEEP	ALONG EDGE	1/2	1/2			40		40	NEW / KEEP

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	TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
	CREATION DATE	12.19.18	REG UNITS	0	CONTENT	100% COTTON (114
	STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER

PP CMTS - S

COMMENTS: PP COMMENTS
RECEIVED DATE:
COMMENTS DATE: 03.07.19
ALL STYLES MUST BE LIGHT PRESSED WITH STEAM BEFORE PACKING & SHIPPING AND TRIMMED OF ALL LOOSE THREADS
STATUS: *FIT SEALED* PROCEED TO TOP WITH ALL NOTED CORRECTIONS
STATUS

FIT:
1) INCREASE SLV LENGTH, SLV INSEAM LENGTH, SLV CAP HEIGHT, SLV OPENING
2) KEEP ALL OTHER NOTED POMS
3) SEE NEW POM FOR LINING SWEEP & KEEP

CONSTRUCTION:

TRIM:

D Ò E N PP CMTS - S	LABEL	D Ò E N	VENDOR	SAIVANA		
	STYLE #	859-915	DESCRIPTION	JOU		
	DESIGNER	KK	SIZE RUN	2, 4, 6, 8, 10	SEASON	SU19
	TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
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	STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER

FITTING PICTURES:



D Ò È N SPEC'D BY C TOP CMTS - S	LABEL	D Ò È N				VENDOR	SAIVANA		
	STYLE #	859-915				DESCRIPTION	JOU		
	DESIGNER	KK				SIZE RUN	2, 4, 6, 8, 10	SEASON	SU19
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	CREATION DATE	12.19.18				REG UNITS	0	CONTENT	100% COTTON (114
	STATUS	TOP APPROVED				CORE SIZE	4	WASH	SOFTNER
POM	DESCRIPTION	TOL -	TOL +	GRADE	SPEC	SAMPLE MEASURE	DELTA	REVISED	COMMENTS
BODY LENGTH	HPS TO CF HEM	1/4	1/4	2	23	23 1/2	- 1/2	23	BTS
	HPS TO CB HEM	1/4	1/4	2	23 1/2	24	1/2	23 1/2	BTS
	HPS TO SS LEVEL	1/4	1/4	2	21	21	0	21	
NECK WIDTH	EDGE TO EDGE - NOT INCL RUFFLE	1/4	1/4	1/4	6	6	0	6	
FRONT NECK DROP	HPS TO EDGE - NOT INCL RUFFLE	1/8	1/8	1/4	3	3 1/4	- 1/4	3	BTS
BACK NECK DROP	HPS TO EDGE - NOT INCL RUFFLE	1/8	1/8	0	1 5/8	1 7/8	1/4	1 5/8	BTS
NK BINDING	AT CB	0	0	0	1/4	1/4	0	1/4	
MINIMUM NECK OPENING	NECK & SLIT OPENING	1/4	1/4	1	25	26	-1	25	BTS
NECK RUFFLE HEIGHT		1/8	1/8	0	3/4	7/8	- 1/8	3/4	
NECK RUFFLE HEIGHT	AT OPENING	1/8	1/8	0	1/4	1/4	0	1/4	
CF/CB YOKE HEIGHT	FM CF - NOT INCL RUFFLE				2 3/4	2 7/8	- 1/8	2 3/4	BTS
YOKE RUFFLE HEIGHT		1/8	1/8	0	1 1/8	1 1/4	- 1/8	1 1/8	
SHOULDER SLOPE	NK EDGE TO AH	0	0	0	1/2	3/8	1/8	1/2	BTS
SHOULDER SEAM FORWARD		0	0	0	1/4	3/8	- 1/8	1/4	BTS
ACROSS SHOULDER	SEAM TO SEAM	1/4	1/4	1/2	9 1/2	9 1/4	- 1/4	9 1/2	
ACROSS FRONT	3" BELOW HPS	1/4	1/4	1/2	8 1/2	8 1/2	0	8 1/2	
ACROSS BACK	3" BELOW HPS	1/4	1/4	1/2	6 5/8	6 7/8	1/4	6 5/8	
CHEST CIRC - RELAXED	1" FROM AH	1/2	1/2	2	29	29 1/2	1/2	29	
SWEEP CIRCUMFERENCE	AT SEAM	1/2	1/2	2	40 1/2	41	- 1/2	40 1/2	
SWEEP CIRCUMFERENCE	AT EDGE	1/2	1/2	2	86	87	-1	86	BTS
SLEEVE LENGTH - SHORT	FROM SHOULDER SEAM	3/8	3/8	1 1/2	6 1/2	6 1/2	0	6 1/2	
SLEEVE INSEAM LENGTH	INCL BINDING				2 1/4	2 1/4	0	2 1/4	
AH DROP	FROM HPS TO UNDEARM	1/8	1/8	1/2	6 1/4	6	- 1/4	6 1/4	BTS
SLEEVE CAP HEIGHT		1/8	1/8	3/8	5 1/4	4 7/8	- 3/8	5 1/4	BTS
SLEEVE CAP WIDTH	2" BELOW SHOULDER SM	1/4	1/4	3/4	11 3/4	12	- 1/4	11 3/4	
SLEEVE OPENING	AT MID BAND	1/4	1/4	1/2	10	10	0	10	
CB NK SLIT LENGTH	INCL. NECK BINDING	0	0	0	5 1/4	5 1/4	-0	5 1/4	
SKIRT TIER HEIGHT		0	0	0	4 1/8	4 1/4	1/8	4 1/8	BTS
SKIRT TIER RUFFLE HEIGHT		0	0	0	7/8	1	1/8	7/8	BTS
LINING LENGTH	HPS TO CF HEM	1/4	1/4	2	22	22	0	22	
	HPS TO CB HEM	1/4	1/4	2	22 1/2	22 1/2	0	22 1/2	
	HPS TO SS LEVEL	1/4	1/4	2	20	20	0	20	
LINING SWEEP	ALONG EDGE	1/2	1/2		40	40 1/4	- 1/4	40	

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	TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
	CREATION DATE	12.19.18	REG UNITS	0	CONTENT	100% COTTON (114
	STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER
COMMENTS: TOP CMTS RECEIVED DATE: COMMENTS DATE: 5.29.19 ALL STYLES MUST BE LIGHT PRESSED WITH STEAM BEFORE PACKING & SHIPPING AND TRIMMED OF ALL LOOSE THREADS STATUS: APPROVED STATUS						
FIT: 1) GO BTS ON ALL NOTED POMS CONSTRUCTION: TRIM:						

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FITTING PICTURES:



D Ò È N	LABEL	D Ò È N	VENDOR	SAIVANA		
	STYLE #	859-915	DESCRIPTION	JOU		
	DESIGNER	KK	SIZE RUN	2, 4, 6, 8, 10	SEASON	SU19
	TECHNICAL DESIGNER	Ashley Afghani	X FTY	4/1/2019	FABRIC	859 SUMMER DAISY
	CREATION DATE	12.19.18	REG UNITS	0	CONTENT	100% COTTON (114 BASE)
	STATUS	TOP APPROVED	CORE SIZE	4	WASH	SOFTNER